

MOTOR REPLACEMENT

Tools Needed:

- 4 mm hex head wrench
- Phillips screwdriver
- Rubber Mallet



Step 2: With the 4 mm hex wrench, unscrew the motor bracket and slide bracket away from wheel as indicated by red arrow.



Step 4: Gently detach the motor.



Step 1: Fold cart and place upside down as shown below. To prevent scratches, you may want to lay down towels first.



Step 3: After sliding bracket away, remove the Phillips head screw indicated by the red arrow.



Step 5: Unplug the connectors. Do not pull excessively on the wires.



Step 6: Install the replacement motor by reconnecting both plugs. The connection must be tight and secure.



Step 7: Push the motor into the frame until the screw hole aligns with the screw slot.



Step 8: Reinstall the Phillips screw and slide the motor bracket back over



Step 9: Secure and tighten the bolt with the hex wrench (torque = 23kgf-cm/20in- lbs).

